

Attaching Drop-In Battery Pack Pigtail



Caution: The CVP battery pack wire ends are insulated with heatshrink tubing. Remove only one piece of tubing at a time and then, only when ready to make the connection to the power plug. NEVER allow the two bare battery wires to touch.

The Lithium battery pack comes with wires that must be connected to the power plug pigtail. The pigtail is included with each Drop-In decoder. This is not difficult and no special tools are needed.

If you are using a different battery, you must properly identify the PLUS wire. If you get the polarity wrong, you will damage the Drop-In decoder and the warranty does not cover this. If you are not sure, seek help - don't guess.

Battery polarity is very important. Incorrect polarity will damage the decoder. This is not covered by the decoder warranty. For the Lithium battery, the plus wire is red. The black wire is minus. For the power plug, the plus wire is also red and the minus wire is black.

Twist the Power Plug Wires Together so they look like the picture. This helps minimize radiated noise. Once twisted together, trim both power plug wires to about 4 inches long. Next, trim the red power plug wire so it is about 1 inch shorter than the black wire.

Remove about 1/2 inch of the insulation from the black wire. Twist the strands together and touch a tiny bit of solder to the twisted wire. This is called tinning and keeps the twisted wires from unraveling.

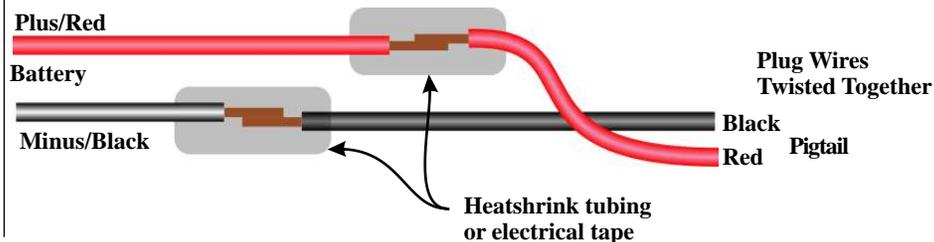
Remove about 1/2 inch of the insulation from the red wire. Twist the strands together and touch a tiny bit of solder to the twisted wire. This is called tinning and keeps the twisted wires from unraveling.

On the battery, start by trimming the black wire so it is one inch shorter than the red wire. Do not remove the heatshrink tubing on the red wire.

Remove about 1/2 inch of the insulation from the battery's black wire. Twist and tin the wire.

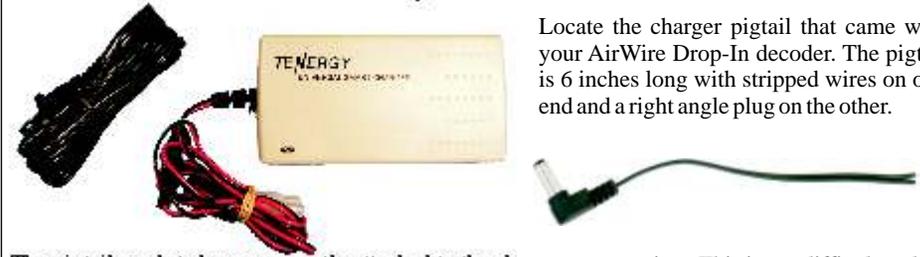
If you are using heatshrink tubing to insulate the solder joints, now is the time to slide a piece over the black wire - either side will work. Otherwise, use electrical tape to insulate each connection. Overlap or twist together the two black wires and solder them together. Once the solder joint has cooled, slide the heatshrink over the connection and heat it up so it shrinks around the connection. Make sure no bare wires are visible.

Remove the heatshrink tubing from the red wire. Don't forget to slide on a fresh piece of heatshrink for use later. Now overlap or twist together the two plus wires and solder them together. Once the solder joint has cooled, slide the heatshrink over the connection and heat it up to shrink it around the connection. Make sure no bare wires are visible. This completes the wiring.



Attaching Drop-In Charger Plug Pigtail To Charger

First, open up the charger box. The only items kept are the charger, the power cord, and the spare fuses. All other items are not needed and may be discarded.



The pigtail needs to be permanently attached to the charger output wires. This is not difficult and no special tools are needed.

Wire polarity is very important and reversing the polarity could damage the charger or the battery or both. On the pigtail, the plus wire is the wire with the white stripe. The minus wire is the solid black wire. The charger uses the conventional red wire for plus and black for the minus wire.

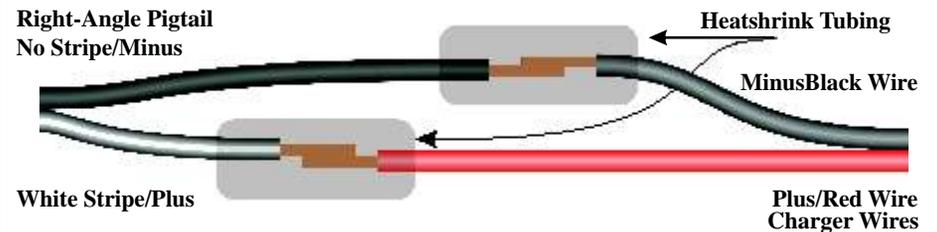
Take the pigtail and separate the 2 wires for about 2 inches. Cut the plus wire so it is 1 inch shorter than the minus wire. Remove about 1/2 inch of the insulation from the minus wire. Twist the strands together and touch a tiny bit of solder to the twisted wire. This is called tinning and keeps the twisted wires from unraveling.

Take the charger wires and split the red and black wires apart for about 3 inches. Cut the minus wire so it is shorter than the plus wire. Remove about 1/2 inch of the insulation from both the black and red ends of the wires. Twist and tin the wires.

If you are using heatshrink tubing to insulate the solder joints, now is the time to slide a piece over the minus wire - either side will work. Otherwise, use electrical tape to insulate each connection. Overlap or twist together the two minus wires and solder them together. Once the solder joint has cooled, slide the heatshrink over the connection and heat it up to shrink the tubing around the connection. Make sure no wire is visible.

Slide a piece of heatshrink over the plus wire. Overlap or twist together the two plus wires and solder them together. Once the solder joint has cooled, slide the heatshrink over the connection and heat it up to shrink the tubing around the connection. Make sure no wire is visible.

Inspect for proper polarity matching and that no bare wire is visible outside the heatshrink tubing. This completes the wiring.



Heatshrink tubing may be ordered from Mouser Electronics. Use 0.25 inch diameter tubing with part number 5174-1141. It sells for about \$2 in a 4 foot length. www.mouser.com

For AIRWIRE DECODERS that don't use plugs or sockets, be sure to obey the polarity orientation. Failure to maintain proper polarity will damage your decoder.